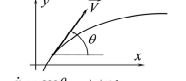


Nonlinear control system of car motion (Dubins Car)



$$\dot{x} = \cos \theta, \quad |u| \leq 1,$$

$$\dot{y} = \sin \theta, \quad u \in [b, 1],$$

$$\dot{\theta} = u, \quad b = \text{const} \in [-1, 0).$$

Reachable set at the instant T :

$$G(T) = \bigcup_{0 \leq t \leq T} \begin{pmatrix} x(T) \\ y(T) \\ \theta(T) \end{pmatrix},$$

Reachable set till the instant T :

$$G^*(T) = \bigcup_{0 \leq t \leq T} G(t).$$

Markov, A. A. (1989) Some examples of the solution of a special kind of problem on greatest and least quantities. *Государственный математического общества*, Vol. 2-1 (No. 5, 6), 250-276 (in Russian).

Несколько примеров решения особого рода задачи о наибольших и наименьших величинах.

А. А. Марков.

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AMERICAN JOURNAL OF MATHEMATICS
 Volume LXIX, Number 3, July, 1947, pp. 497-507
 ON CURVES OF MINIMAL LENGTH WITH A CONSTRAINT ON AVERAGE CURVATURE, AND WITH PRESCRIBED INITIAL AND TERMINAL POSITIONS AND TANGENTS.*
 By L. S. DINES.

Reachable Sets for Dubins Car in Control Problems: Physical Visualization

Starodubtsev I.S., Fedotov A.A., Averbukh V.L., Patsko V.S.

Krasovskii Institute of Mathematics and Mechanics, Ural Branch of RAS, Ekaterinburg, Russia

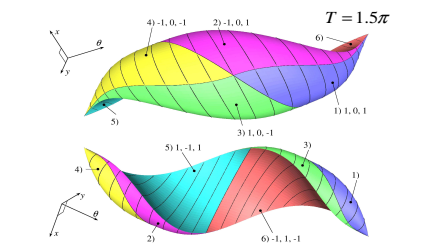
WSCG 2016

Primavera Congress Center, Pizen, Czech Republic
 May 30 - June 3, 2016

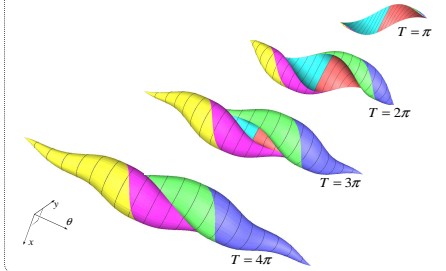
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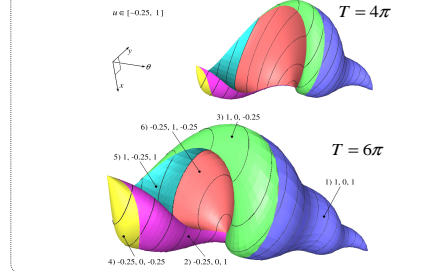
The reachable set at the instant from two vision angles control collections and corresponding surfaces on the boundary



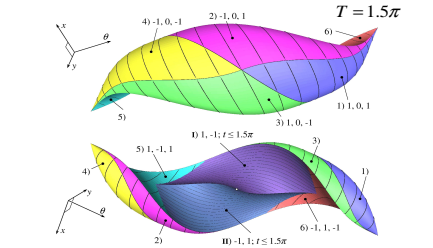
Dubins Car. Growth of the reachable set at the instant



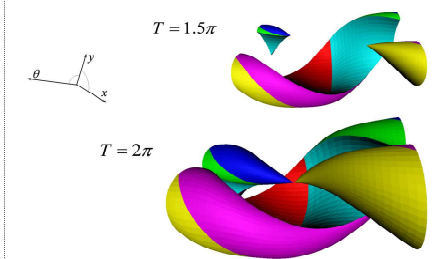
Reachable sets at the instant for nonsymmetric constraint



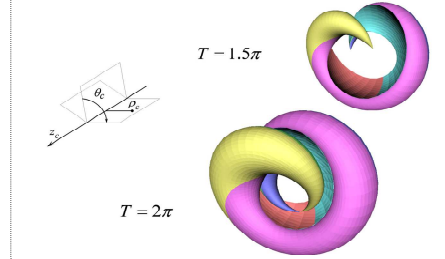
The reachable set till the instant from two vision angles control collections and corresponding surfaces on the boundary



Reachable sets at the instant with θ computed modulo 2π



Reachable sets at the instant in cylindrical coordinates



3D printing parameters

Material for printing	ABS-plastic
	PLA-plastic
Size of work-space	120 mm x 120 mm x 120 mm
	175 mm
Thickness of the layer	0.20
	0.25
Dimensions	240 mm (width)
	340 mm (length)
Weight	355 mm (height)
	6 kg
Requirements for power	100-240 V.
	50-60 Hz, 220W

Some problems of a model

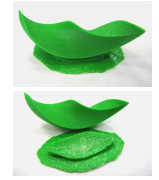
- Correct orientation of normals .
- Holes in the grid, "water-impermeability" .
- Internal facets.
- Overlapping facets.
- Common edges.
- Geometry of zero thickness.

Peculiarities of the FDM-technology of printing

- Wall's thickness.
- Orientation of the object.
- Overhanging elements.
- Accuracy.
- Termo-changing the geometry.

Overhanging elements

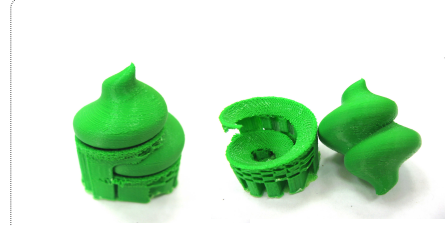
- For each overhanging element a supporting construction (the support) is necessary.
- The support deforms the surface touching it.



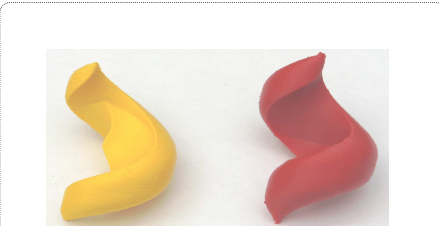
Example of stable support during printing for the reachable set till the instant $T = \pi$



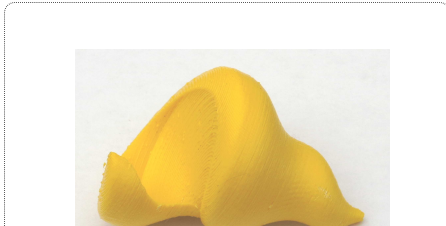
Reachable sets at the instant for $T = 2\pi, 3\pi, 4\pi$



Example of stable support during printing for the reachable set at the instant $T = 4\pi$



Reachable sets till the instant (left) and at the instant (right) for $T = 1.5\pi$



Reachable set at the instant $T = 5\pi$ in the case $u \in [-0.25, 1]$



New year tree with 3D reachable sets